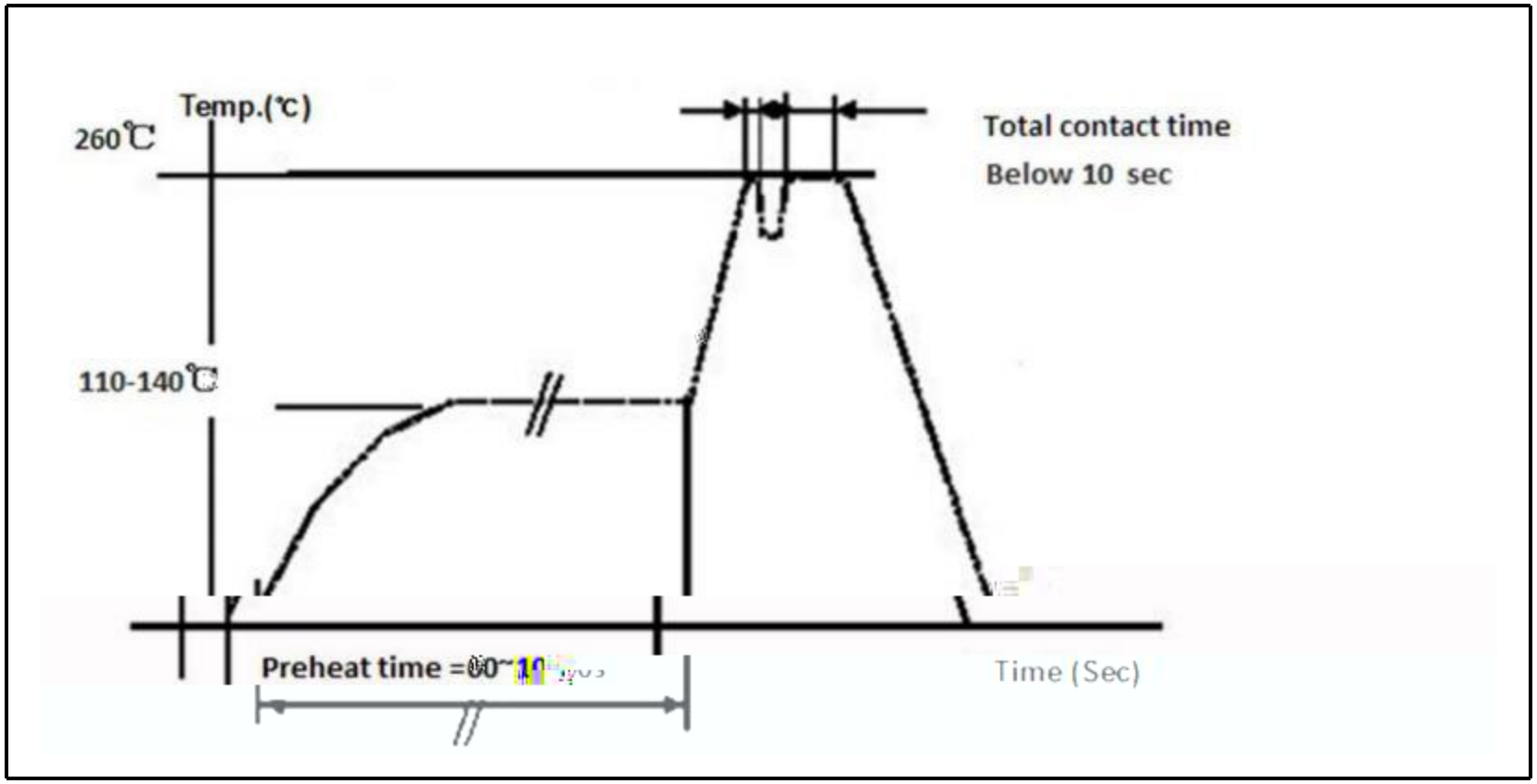
Temp.(℃)
260℃
110-140℃
Total contact time
Below 10 sec
Preheat time =60~10
Time (Sec)

Melting Point of Solder (Sn Ag Cu)	217
Ramp-up Rate to 217 (Melting Point of Solder)	3 /sec
Time at Temp.>217 (Melting Point of Solder)	60~150 Sec
Peak Temperature	255

THANKS